

linked to each other by Gerber hinges at upper level and pins at lower level (Fig.1). There were 100 strain gauges attached on 25 of upper and diagonal chords, 13 vertical displacement transducers for 13 spans utilized in the tests instrumented (Fig.2). Both trucks crawled over the bridge together, symmetrically to the bridge central line and stopped at pre-defined positions at mid-point of each span coinciding to its gravitational center point.

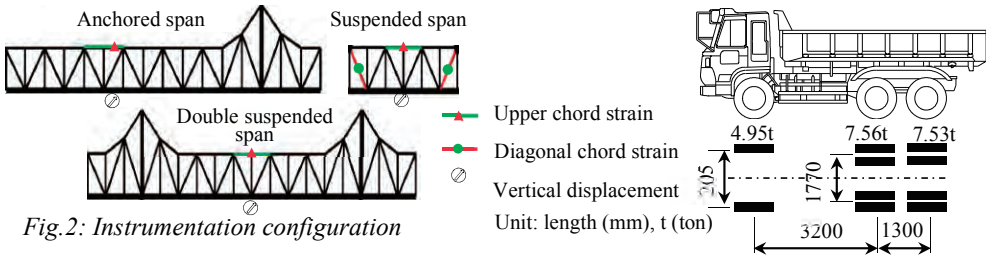


Fig.2: Instrumentation configuration

3. Validating current boundary condition of the bridge

A 3D linear elastic finite element (FE) model of the bridge superstructure is constructed utilizing an FE analysis software called DIANA [2]. Table 1 demonstrates the current condition of all bearings and Table 2 lists the stiffness parameters in three directions of the springs. The proposed model is confirmed through the axial force and vertical displacement comparisons between test and analytical results.

Table 1: Proposed bearing type changes

Bearing position	A1	P1	P2	P3	P4	P5	P6
Type change	M	F	M → F	F	M → F	F	M → F
Bearing position	P7	P8	P9	P10	P11	P12	A2
Type change	F	M → F	F	M → F	F	F	F

A: Abutment, P: Pier, M: Moving, F: Fixed

Table 2: Proposed Gerber hinge stiffness

Span/Side	Left	Right
	Horizontal stiffness k_h (N/mm)	
2	$0,4 \times 10^4$	$0,4 \times 10^4$
4	$0,35 \times 10^4$	$0,35 \times 10^4$
6	3×10^5	3×10^5
8	$0,9 \times 10^4$	$0,9 \times 10^4$
10	0	1×10^4
12	$1,5 \times 10^4$	0
All	Rotational stiffness k_r (Nmm/mm)	
	2×10^4	0
	Vertical stiffness k_v (N/mm)	
	$1,9 \times 10^{10}$	$1,9 \times 10^{10}$

4. Conclusion

In this study, the static field load tests on the in-service old steel multi-span cantilevered through truss highway bridge has been carried-out. A three-dimensional FE model of the whole bridge superstructure has also been constructed with some reasonable assumptions made to comprehend the response of the bridges to the real loads in the current boundary condition through the detailed comparisons between theoretical and practical results of axial forces and vertical displacement. The present stiffness parameters of Gerber hinges and changes of bearings with the fixing of five out of seven movable bearings have been validated based on the static load in the longitudinal direction. Based on the proposed finite element model of the bridge, further research into load rating of this aging bridge is necessary.

5. References

- [1] NAGAI, M. and MIYASHITA, T.: "Recent topics on steel bridge engineering in Japan-design and maintenance", *Proceeding of the 10th Korea-China-Japan symposium on steel structures*, Korean Society of Steel Construction, 2009, pp.65-76.
- [2] Diana 9.4.3, User's Manual, 2010.